



Score Card

Enter Scores on the JUDGE Tabs ONLY. This Totals Tab will calculate autom

Contest: Welding Fabrication

Division: S

Chair:

Judges:

5

Each Judge Tab below should total to 100

Type	Skills Area	Max	Contestant Numbers				Judges			
			100	102	104	106	108	110	112	
Standard	O/A Flame cut 32" long-1	25	19.750	22.250		19.750	21.750	22.750	24.000	
Standard	O/A Flame cut 32" long-2	25	21.000	22.500		19.750	22.250	22.500	24.000	
Standard	O/A Flame cut 32" long-3	25	20.750	22.500		19.750	22.750	22.500	23.750	
Standard	Plans to include dimensions and weld symbc	100	92.500	87.500		85.000	91.250	92.500	87.500	
Standard	PPE safety check	25	25.000	25.000		25.000	25.000	25.000	23.750	
Standard	Written Test	100	52.000	65.330		49.333	84.000	70.667	49.333	
Standard	4" weld 3G 3/32 E7018 Vertical up-1	25	18.000	19.750		7.000	12.500	21.750	16.250	
Standard	4" weld 3G 3/32 E7018 Vertical up-2	25	13.750	19.250		2.500	12.500	22.000	15.750	
Standard	4" weld 3G 3/32 E7018 Vertical up-3	25	9.750	18.250		2.500	12.500	21.750	16.250	
Standard	4" Weld 4G 3/32 E7018 Vertical down-1	25	3.750	15.500		14.000	6.250	21.250	15.750	
Standard	4" Weld 4G 3/32 E7018 Vertical down-2	25	3.750	15.750		13.750	6.250	21.500	17.000	
Standard	4" Weld 4G 3/32 E7018 Vertical down-3	25	3.750	16.250		8.750	6.250	21.750	16.250	
Standard	4" Weld 4G 3/32" E7018-1	25	5.500	16.000		18.750	6.250	21.500	16.250	
Standard	4" Weld 4G 3/32" E7018-2	25	5.000	17.250		8.250	6.250	21.250	15.750	
Standard	4" Weld 4G 3/32" E7018-3	25	5.500	16.250		8.750	6.250	19.500	13.750	
Standard	4" Weld 4G 3/32" E6011-1	25	0.000	13.000		18.000	6.250	14.750	15.750	
Standard	4" Weld 4G 3/32" E6011-2	25	0.000	13.250		18.250	6.250	14.750	14.500	
Standard	4" Weld 4G 3/32" E6011-3	25	0.000	11.250		19.250	6.250	14.500	11.500	
Standard	4" Weld 4G GMAW .030 Wire-1	25	13.250	18.250		23.500	11.000	22.250	20.750	
Standard	4" Weld 4G GMAW .030 Wire-2	25	13.000	15.750		18.000	11.000	21.750	15.500	
Standard	4" Weld 3G GMAW .030 Wire-1	25	19.500	17.000		22.500	11.000	18.000	22.000	
Standard	4" Weld 3G GMAW .030 Wire-3	25	19.000	17.250		22.750	11.000	17.500	21.750	
Standard	Resume	50	33.331	33.331	0.000	33.331	0.000	50.000	50.000	
Standard	Teamwork	150	145.000	150.000		150.000	147.500	147.500	145.000	
Standard	Working Safely	100	100.000	98.750		100.000	98.750	98.750	98.750	
Penalty	Cleaning	-50								
Penalty	Clothing	-50								

Maximum Possible Score: 1000
 Total Scores: 642.831 787.161 - 728.414 651.000 867.917 790.833

Ranked Scores	Cont. #
First Place: 944.997	126
Second Place: 937	120
Third Place: 884.333	128



Score Card

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Contest: Welding Fabrication

Chair:

Version: 20130210

Division: S

30 max points, and the Totals Page will AVERAGE to 1000 Max Points as well.

Type	Skills Area	Max	114	116	118	120	122	124	126
Standard	O/A Flame cut 32" long-1	25	22.500	22.750	21.500	22.250	21.750	22.250	22.500
Standard	O/A Flame cut 32" long-2	25	22.500	22.750	21.750	22.250	22.000	22.750	22.750
Standard	O/A Flame cut 32" long-3	25	22.750	22.750	22.000	22.250	22.000	22.750	22.750
Standard	Plans to include dimensions and weld symbc	100	70.000	91.250	91.250	95.000	91.250	73.750	95.000
Standard	PPE safety check	25	25.000	25.000	25.000	25.000	25.000	25.000	25.000
Standard	Written Test	100	58.667	73.333	82.667	68.000	86.667	76.000	86.667
Standard	4" weld 3G 3/32 E7018 Vertical up-1	25	6.250	22.250	23.500	24.500	15.000	6.250	24.250
Standard	4" weld 3G 3/32 E7018 Vertical up-2	25	7.500	21.250	23.500	24.750	15.000	6.250	24.500
Standard	4" weld 3G 3/32 E7018 Vertical up-3	25	7.250	21.250	23.250	24.500	10.000	6.250	24.500
Standard	4" Weld 4G 3/32 E7018 Vertical down-1	25	10.500	18.750	24.250	23.750	4.250	6.250	24.500
Standard	4" Weld 4G 3/32 E7018 Vertical down-2	25	10.500	19.000	24.000	22.750	4.750	6.250	24.500
Standard	4" Weld 4G 3/32 E7018 Vertical down-3	25	8.750	18.750	24.000	22.250	4.500	6.250	23.250
Standard	4" Weld 4G 3/32" E7018-1	25	9.250	17.250	23.000	24.250	7.000	6.250	23.750
Standard	4" Weld 4G 3/32" E7018-2	25	8.750	17.250	22.500	24.500	7.000	6.250	23.500
Standard	4" Weld 4G 3/32" E7018-3	25	3.750	11.250	23.500	23.500	7.000	6.250	24.250
Standard	4" Weld 4G 3/32" E6011-1	25	6.750	16.000	23.500	23.000	4.500	6.250	23.250
Standard	4" Weld 4G 3/32" E6011-2	25	5.750	16.000	23.500	22.750	4.500	6.250	23.750
Standard	4" Weld 4G 3/32" E6011-3	25	0.000	10.000	23.250	22.250	4.500	6.250	23.750
Standard	4" Weld 4G GMAW .030 Wire-1	25	12.500	24.250	16.000	25.000	23.250	24.750	24.750
Standard	4" Weld 4G GMAW .030 Wire-2	25	13.000	22.750	16.000	25.000	23.250	24.750	24.750
Standard	4" Weld 3G GMAW .030 Wire-1	25	17.000	24.750	10.000	24.750	23.250	24.000	24.750
Standard	4" Weld 3G GMAW .030 Wire-3	25	17.500	24.750	10.000	24.750	23.250	24.250	25.000
Standard	Resume	50	50.000	50.000	16.666	50.000	0.000	0.000	33.330
Standard	Teamwork	150	145.000	150.000	148.750	150.000	147.500	147.500	150.000
Standard	Working Safely	100	97.500	98.750	100.000	100.000	98.750	100.000	100.000
Penalty	Cleaning	-50							
Penalty	Clothing	-50							

Maximum Possible Score:	1000								
Total Scores:		658.917	862.083	863.333	937.000	695.917	662.750	944.997	
Ranked Scores	Cont. #								
First Place:	944.997								126
Second Place:	937								120
Third Place:	884.333								128



Score Card

Contest: Welding Fabrication

Chair:

Division: S

Type	Skills Area	Max	128
Standard	O/A Flame cut 32" long-1	25	22.750
Standard	O/A Flame cut 32" long-2	25	22.500
Standard	O/A Flame cut 32" long-3	25	22.750
Standard	Plans to include dimensions and weld symbc	100	95.000
Standard	PPE safety check	25	25.000
Standard	Written Test	100	85.333
Standard	4" weld 3G 3/32 E7018 Vertical up-1	25	21.250
Standard	4" weld 3G 3/32 E7018 Vertical up-2	25	24.000
Standard	4" weld 3G 3/32 E7018 Vertical up-3	25	22.750
Standard	4" Weld 4G 3/32 E7018 Vertical down-1	25	20.500
Standard	4" Weld 4G 3/32 E7018 Vertical down-2	25	23.000
Standard	4" Weld 4G 3/32 E7018 Vertical down-3	25	22.750
Standard	4" Weld 4G 3/32" E7018-1	25	16.250
Standard	4" Weld 4G 3/32" E7018-2	25	14.500
Standard	4" Weld 4G 3/32" E7018-3	25	15.000
Standard	4" Weld 4G 3/32" E6011-1	25	17.000
Standard	4" Weld 4G 3/32" E6011-2	25	17.500
Standard	4" Weld 4G 3/32" E6011-3	25	16.000
Standard	4" Weld 4G GMAW .030 Wire-1	25	16.250
Standard	4" Weld 4G GMAW .030 Wire-2	25	22.000
Standard	4" Weld 3G GMAW .030 Wire-1	25	25.000
Standard	4" Weld 3G GMAW .030 Wire-3	25	18.500
Standard	Resume	50	50.000
Standard	Teamwork	150	150.000
Standard	Working Safely	100	98.750
Penalty	Cleaning	-50	
Penalty	Clothing	-50	

Maximum Possible Score: 1000
 Total Scores: 884.333

Ranked Scores	Cont. #
First Place: 944.997	126
Second Place: 937	120
Third Place: 884.333	128